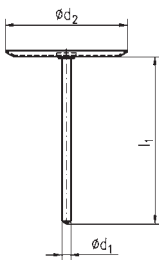


4

ISO Cupped head pins

	Type	Material	Suitable for stud feeding	
			Manual	
	ISO Cupped head pins (pin not insulated)	Pin: Mild steel 4.8 (suitable for welding) Head: Steel 4.8 galvanized	e.g. 	
	d_1 2 2.7 l_1 see table d_2 30 38			

Details that are not defined are left to the manufacturer.

		Diameter	
		Ø 2 / Ø 30 mm	Ø 2.7 / Ø 38 mm
		Order-No.	Order-No.
Length	9.5 mm	49-20-0100	49-27-0101*
	12.7 mm	49-20-0130*	49-27-0131*
	19.1 mm	49-20-0190	49-27-0191*
	22.2 mm	49-20-0220	49-27-0221*
	25.4 mm	49-20-0250	49-27-0251*
	28.6 mm	49-20-0290	49-27-0291*
	34.9 mm	49-20-0350*	49-27-0351*
	38.1 mm	49-20-0380	49-27-0381
	41.3 mm	49-20-0410*	49-27-0411
	47.6 mm	49-20-0480	49-27-0481
	50.8 mm	49-20-0510	49-27-0511
	54.0 mm	49-20-0540	49-27-0541*
	63.5 mm	--	49-27-0641
	73.0 mm	--	49-27-0731
	76.2 mm	--	49-27-0761
	89.9 mm	--	49-27-0891
	101.6 mm	--	49-27-1011
	152.4 mm	--	49-27-1511*
Chuck		82-50-310B	82-50-308A
			

Further accessories see accessories catalogue

* Minimum order quantity, delivery time and price upon request.

Custom dimensions are not listed in the table – HBS manufactures customised welding elements. On request we can provide pricing.